



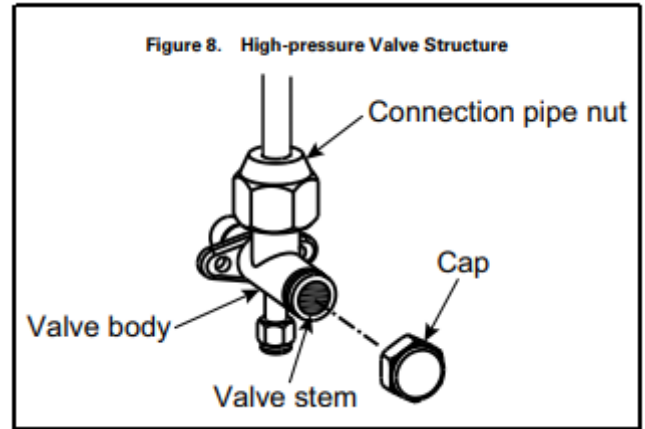
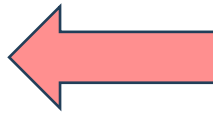
August Tech Tip

“Torque Matters”

Similar to Mini-Splits, our new 5HPL side discharge split uses a flare connection to the service valves that requires correct torque values to achieve a leak free connection. Using a Torque wrench is the best method to achieve the specified torque without causing a leak by over tightening the nut and fracturing the flare.



DON'T BE THAT GUY!



Use the listed torque values found in the installation manual along with a quality torque wrench to ensure correct torque to the valves.



Table 8.4 Torque Values

Connecting Pipe Size	Torque Values (lbfft)
3/8"	27.3-31
3/4"	51.7-55.3
7/8"	57.5-61.3



Field Service Representative Contact

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